

Welding Certificate



No.: MZ.1090-2.2397-06

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the Certificate No.: 2374-CPR-2397 in the field of CPR

Manufacturer: BFI Stahlbausysteme GmbH & Co. KG
Anton-Böhlen-Straße 27-29
D – 34414 Warburg

Essential manufacturing facility(ies): BFI Stahlbausysteme GmbH & Co. KG
Anton-Böhlen-Straße 27-29
D – 34414 Warburg

Technical specification: EN 1090-2:2018+A1:2024

Execution class(es): EXC3

Welding Process(es): 111 - Manual metal arc welding
131 - MIG welding with solid wire electrode
135 - MAG welding with solid wire electrode
141 - TIG welding with solid filler material
(Reference no. acc. to DIN EN ISO 4063)

Parent Material: Structural steel grade \leq S355 according to EN 1090-2, table 2 and 3
(Grade, Standard) Stainless steel with 0,2% proof strength grade \leq 275 N/mm² according to EN 1090-2, table 4

Responsible Welding Coordinator Axel Bürger, 17.03.1971, S
(Surname, Name, Date of birth, Qualification)

Substitute: Andrej Fetter, 26.12.1984, IWS
(Surname, Name, Date of birth, Qualification)

Supporter: not named
(Surname, Name, Date of birth)

Confirmation: All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Begin of validity: 07.06.2013
(First issue date)

Next surveillance date: 07.06.2028

Period of validity: This certificate remains valid until 07.12.2028, as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.

Remarks: Welding work in execution class EXC3 may only be carried out within the scope of SAP level S and the qualifications carried out in accordance with EN ISO 15614-1 or EN ISO 15613.

Place and issue date: Essen, 13.06.2025

Dipl.-Ing. (FH) Körf, Klaus
Certification body Metall-Zert GmbH (NB 2374)

